| 404S2 | 1020140 |
| :--- | :--- |
| 404R2 | 1021340 |
| 409R2 | 1023322 |
| 412R2 | 1024192 |

## Technical Features

| Voltage Supply | 120V AC | Limit Switch Capacity | 40 Turns |
| :--- | :--- | :--- | :--- |
| Index Protection Rating | IP 44 | Temperature Working | $14^{\circ} \mathrm{F}$ to $104^{\circ} \mathrm{F}\left(-10^{\circ} \mathrm{C}\right.$ to $\left.40^{\circ} \mathrm{C}\right)$ |
| Limit Switch Type | Progressive Adjustment (PA) | Range |  |
|  |  | Insulation Class | Class 1 for 120V AC |

## Dimensions



NOTE: Illustration dimensions in millimeters (mm).

| Dimensions | 40452 | 404R2 | 409R2 | 412R2 |
| :---: | :---: | :---: | :---: | :---: |
| L1 | 18.46 in. ( 469 mm ) | 18.46 in. (469 mm) | 18.46 in. ( 469 mm ) | 18.46 in . ( 469 mm ) |
| L2 | 17.64 in. ( 448 mm ) | 17.64 in . ( 448 mm ) | 17.64 in . (448 mm) | 17.64 in . ( 448 mm ) |
| L3 | 19.09 in. ( 485 mm ) | 19.09 in. ( 485 mm ) | 19.09 in. ( 485 mm ) | 19.09 in. ( 485 mm ) |
| Cable Length | $6.5 \mathrm{ft}(2 \mathrm{~m})$ |  |  |  |

## Specifications

|  | 404S2 |  | 404R2 | 409R2 | 412R2 |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Torque | 4 Nm | 4 Nm | 9 Nm | 12 Nm |  |
| Nominal Voltage | $120 \mathrm{~V} / 60 \mathrm{~Hz}$ |  |  |  |  |
| Rated Current | .95 A | .85 A | 1.05 A | 1.05 A |  |
| Speed | 36 rpm | 18 rpm | 18 rpm | 10 rpm |  |
| Thermal Protection | 5 minutes |  |  |  |  |
| Sound Level* | 57 dBA | 57 dBA | 54 dBA | 54 dBA |  |

Sound level:
*According to standards ISO 3741 NF 31022 in dBA ref 1pW at nominal torque without end product.

Fabrication recommendations:

- Operational noise level is reduced when motor, tube, and mechanical accessories are properly adapted to motorized applications.
- Free plays have to be minimized between the accessories and the end product tube to ensure quiet performance of the motor. - Interior Tube Diameter (ID) > or $=38 \mathrm{~mm}$ must be respected to prevent contact with the basic motor tube.
- 400 Series Drive Stop and Screw (9147894) is recommended to prevent noise and drive wheel separation from motor shaft.
Type of power cable


## Wired

120 V AC / 60 Hz
4 conductor cable


